

# Larry Pantaleo

## OBJECTIVE

Quality Control Manager / Inspector / CMM Programmer

## Summary

Over 25 years working in a Quality Assurance Department from automotive to aerospace. The last 20 years managing Quality Control Department Procedures ISO/TS 16949, QS 9000, ISO 14001. Proficient knowledge in blue print GD&T, CMM programming, SPC, APQP, PPAP, Gage R&R. Very organized, conscious, good health and self-driven.

## Experience

Quality Assurance Manager, Schwartz Machine Company (1988-present)

Automotive Power-train & Prototype Production Manufacturing. Report to President of company. Due to our reputation of maintaining high quality standards we were sole supplier of GM blocks and heads for Nascar And IRL racing leagues. I am Responsible for all daily Quality duties and issues. Supervise and train inspection personal on 4 CMM's, Dakota Ultrasonic, Airgage, Marposs, Borescopes and conventional metrology instruments. Record, file and maintain all documentation from inspection, sonic, SPC charts, gage and fixture reports . Preform first piece, in-process, laboratory, non-destructive testing and final inspection. Meet with Project Engineers to ensure conformity and procedure requirements are met. Preform and supervise PPAP samples, final audit,Gage R&R studies, Gage calibration, write and manage CMM programs. Analyze, troubleshoot and problem solve production machine capability studies.

Quality Control Technician/ Inspector,Bachan Aerospace Corp. (1986-1988)

Report to QC Manager. Responsible for first article, in-process, final, Gage crib calibration, CMM programming an operation. Worked with Customer Source Inspectors to develop repair procedures for nonconforming material or products. Strong math skills, knowledge of blue print GD&T. Oral and written communication skills. Ability to work in fast paced environment.

Machine Operator/Inspector, US Manufacturing Corp. (1977-1986)

Automotive Parts Supplier. First exposed to the manufacturing and inspection processes. Recognized for my ability in operating varies machines, lowering machine scrap and maintaining quality I was promoted to floor inspector.

## Education

National Institute of Technology, East Point, MI.- Certificate, 1983

Perry Johnson School for Statistical Process Control, Fraser, MI.-Certificate, 1985

TS16949 Awareness.

ISO 14001 Awareness

Giddiness & Lewis CMM Programming OFI, FLB, Measure Max language

Brown & Shape CMM Programming & GD&T Interpretation

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