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OBJECTIVE

Seeking an opportunity to use acquired skills and experience in quality assurance, manufacturing and assembly for a growth-oriented company where dedication and hard work are appreciated.

QUALIFICATIONS

A self-motivated, proactive, and team oriented professional who can evaluate problems, recommend solutions, and see those solutions implemented. A dedicated, results driven, quality engineer with extensive experience in manufacturing and quality assurance.

WORK HISTORY

Radar Industries

9/02 to 10/08

Supplier Quality Engineer

Work with Radar suppliers to reduce the need for receiving inspection and reduce appraisal costs. Resolve customer complaints and report them via a corrective action system. Implement APQP with external suppliers to improve communication on customer requirements and get parts done right the first time. Participated in process sign-offs with our customers. Maintain a supplier performance database (130 active suppliers - \$10M in sales) and reported status of suppliers on a monthly basis. Commodities included metal stampings, e-coating, zinc plating, welding and components. Worked to implement TS16949 quality system.

Lionel L.L.C.

11/97 to 4/01

Supplier Quality Engineer

Introduced Lionel suppliers to APQP and worked with them to implement its phases in the design and process planning phases. This resulted in a 75% quality improvement of zinc die castings, stampings, and machined components, less end-of-line scrap, and improved product flow through manufacturing. Worked with Lionel suppliers to implement procedures to improve communication and standardize part submission requirements. Provided manufacturing support and resolved quality issues on parts made from die cast tools, plastic injection molds, assembly tooling, packaging, and wire harnesses. Made engineering changes and improvements on part drawings and purchase orders to clarify Lionel requirements to suppliers.

Turn-Matic, Inc.

5/96 to 11/97

Quality Assurance Manager

Worked to improve quality systems throughout the company for a tier one supplier of precision CNC machined power-train components. Assisted in the implementation of QS9000 plant wide. Created work instructions, procedures, policies, etc. Updated the plant-wide gage calibration system. Coordinated PPAP submissions with layout inspectors. Created and revised control plans and FMEAs so they reflected the processes being used. Participated in APQP with OEM automotive manufacturers. Assisted with run at rate and controlled shipments with OEM's.

Unisys Corporation

1978 – 1996

I was consistently promoted from a Quality Assurance Engineer to Principal Engineer. As Principal Engineer, I volunteered to be a member of a concurrent engineering project assigned to work with preferred suppliers to promote their early involvement during the design and manufacturing phases to achieve cost reduction objectives. Used DFMA and team building skills to achieve a \$5,500 cost savings per unit. Transferred product line to a new plant in India by obtaining certification of Indian suppliers. Realized cost savings of \$1,500 per unit (\$1,500 total savings).

In my role as Senior Vendor Quality Engineer, I provided technical support to domestic and overseas suppliers on quality and manufacturing problems with electromechanical assemblies, motors, castings, plastics and machined components.

Advised a team that successfully moved two product lines during a plant closing in Scotland. By certifying vendor processes and reducing the need for receiving inspections, reduced internal appraisal costs by 15%.

As a Leader for manufacturing assembly engineering, I guided a team of direct labor individuals who created their own quality circle. The team was able to improve the productivity of their work cell by 10 percent. Reduced cost of a cash cassette in an automated teller machine by substituting spot welding for heli-arc gas welding resulting in a cost reduction of 60 percent.

My duties as Quality Assurance Engineer allowed me to create and implement assembly and test procedures used in the manufacture and testing of high speed, electromechanical check processing and imaging equipment for the banking industry. Procedures included assembly tools, gages and visual aids to assist in the assembly process. Established acceptance criteria and quality standards for the manufacture of wiring harnesses and PWBA's.

EDUCATION:

Bachelor of Science-Manufacturing and Industrial Engineering Technology,
Wayne State University

Associate of Applied Science-Metrology and Calibration Technology, Macomb County
Community College

DOE in Practice, a hands on workshop, April 2001.

Six Sigma training through ASQ, March 2002.

AIAG audit training for Heat Treat, Coating and Plating (CQI-9, CQI-11 and CQI-12) May 2008
and September 2008.

COMPUTER SKILLS: Windows XP, Excel, Microsoft Word.

AWARDS:

Team Achievement Award for Excellence from the Unisys Corporation

Achievement Award for Excellence from the Unisys Corporation

PROFESSIONAL CERTIFICATIONS:

ISO 9000 corporate certification

ISO 9000 lead auditor, Unisys Corporation, 1992

Certified Quality Engineer, ASQ, 1985 to present

Certified Quality Manager/Operational Excellence 2009